# Lithium Iron Phosphate Batteries

Developed For Pin Brazing Utilizing the BAC® EasyBond System



### Introduction

Corrosion Service Company Limited has developed the next generation in power sources for the BAC® Easybond Pin Brazing system.

Utilizing Lithium Iron Phosphate (LiFePO<sub>4</sub>) batteries, this power source can provide a reliable, lighter solution, with triple the capacity, up to 130 shots or connections on a single charge, while operating in extreme cold temperatures (-30°C).

With the use of a propriety Lithium battery management system, a low voltage cutoff protects the battery from low voltage damage, and the battery is also protected from over-charge via this same automatic disconnect. This system manages the battery operation and ensures long battery life (over 2000 cycles).

## **Offerings**

We offer two Lithium Iron Phosphate battery options:

- 2 x 18 V weighing 16.5 LBS Capable of 80 plus shots
- 3 x 12 V weighing 18 LBS Capable of 130 plus shots

# **Features & Benefits**

- + Capacity Up to 130 brazing shots or connections.
- + Weather Cold weather conditions have limited effect on shot capacity and does not require unit warming in winter. The unit will work in -30°C.
- + Weight Savings 30% lighter than standard unit.
- + Functionality Does not need to be on charge when not in use, as the batteries have a low self-discharge rate.
- + Battery Protection Auto shut-off feature that protects the battery against low voltage damage and overcharging.



# Technical Data - 12 Volt Lithium Iron Phosphate

Nominal Voltage	12 volts
Terminal Type	SAE post (requires adapter), M6 female
Working Temperature	-22°F to 140°F (max 170°F) -30°C to 60°C (max 76°C)
Dimensions	7.3" x 3.1" x 6.7" or 18.5 cm x 7.9 cm x 17.0 cm
Weight	6.00 pounds or 2.72 kilograms

# Technical Data - 18 Volt Lithium Iron Phosphate

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Nominal Voltage	18 volts
Terminal Type	SAE post (requires adapter), M6 female
Working Temperature	-22°F to 140°F (max 170°F) -30°C to 60°C (max 76°C)
Dimensions	10" x 6.75" x 3" or 25.4 cm x 17.1 cm x 7.6 cm
Weight	8.25 pounds or 3.74 kilograms

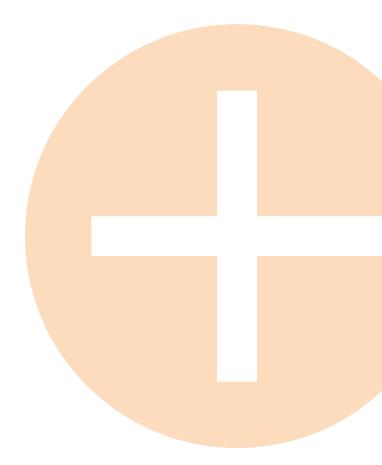
## Conclusion:

With the implementation of these batteries with the Easybond Pin Brazing System, BAC® and Corrosion Service have significantly improved the ease of usage, capacity, and cold weather capability of Pin Brazing in both the Oil & Gas and Rail markets.



# Features δ Benefits

- + The auto shut-off feature is to indicate that the battery is low and requires charging. Note that the user can turn the battery back on and squeeze out an additional 1-5 shots before you must recharge the battery.
- + Warranty 12 months fully guaranteed (improper use or damage not covered).
- + Consistency The lowest misfire rate in the industry due to the enhanced power source providing a consistent output.
- + Battery Safety The units utilize Lithium Iron Phosphate and are considered the safest of the Lithium batteries. One important advantage over Lithium-ion chemistries is thermal and chemical stability, which improves battery safety.



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